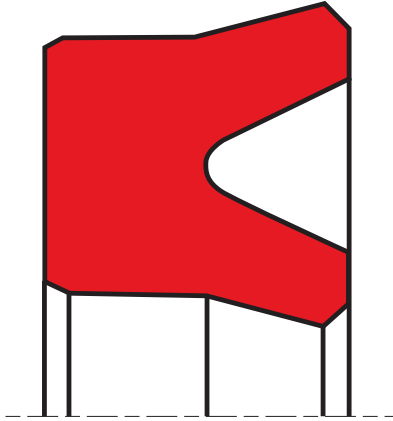


## rod seal S06-P

## seal spec

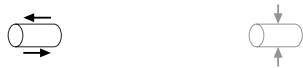


### description

symmetric rod seal for simple standard applications, not recommended for new designs (profile S01-P should be preferred).

- symmetric single-acting rod lip seals.
- no interference fit on the outside diameter.
- various materials are available for different purposes.
- snaps into simple grooves (see notes on installation).
- sealing effect across a wide temperature range.
- sealing effect enhanced by high recovery.
- for pressures up to 400 bar as a seal between pressurised space and atmosphere.
- good sealing in the low pressure range.
- excellent static and dynamic sealing.
- suitable for long travel.
- little tendency to "stick-slip".
- small break-away load after prolonged periods of standstill.
- support and preload elements, such as for rubber fabric seals, are not required.

### application



not bolded symbols; please consult our technical for application limitations

### category of profile

machined or molded/standard/trade product.

### single acting

the S06-P seal is designed for use as a rod seal.

### area of application: hydraulics

- reciprocating rods on hydraulic cylinders, push rods, fittings.
- as rod seals for applications with small extrusion gap and without specific impact load.
- can also be used as a pivot seal in the case of small loads.
- repair seal for older equipment.
- replacement for rubber fabric seals of older equipment.

### note

- under certain operating conditions, this seal may "pump" via the trailing side, i.e. as it does not fit tightly on the outside diameter, small amounts of operating media may be pressed out when the seal is deformed under pressure which may appear to be leakage.
- the ratio between nominal width and sealing height  $c_s/H$  should not drop below a value of 1/1.25 (essentially according to ISO 5597 housings for piston and rod seals).
- for short strokes and quick changes of direction, type S03-P is preferred.
- S01-P is preferred for defined applications.
- not suitable for new designs (prefer the more modern S01-P type).

### function

S06-P profiles are lip seals designed to seal pressurised space against the atmosphere; mainly for reciprocating movements. the design is based on application in standard hydraulic systems with conventional hydraulic oils. the operating parameters are as defined in the sealing data sheet and material data. requirements deviating from these parameters can be met to a certain degree by changing the geometry in the software program.

**operating parameters & material**

diameter range: up to 600 mm

material	temperature	max. surface speed	max. pressure <sup>1</sup>	hydrolysis	dry running	wear resistance
s-mart PU	-30 °C ... +110 °C	0,5 m/s	400 bar (40 MPa)	-	+	++
s-mart HPU	-20 °C ... +110 °C	0,5 m/s	400 bar (40 MPa)	++	+	++
s-mart LTPU	-50 °C ... +110 °C	0,5 m/s	400 bar (40 MPa)	-	+	++
s-mart SPU	-20 °C ... +110 °C	0,7 m/s	400 bar (40 MPa)	++	++	++
s-mart GPU	-30 °C ... +110 °C	0,5 m/s	400 bar (40 MPa)	++	+	++

the stated operation conditions represent general indications. it is recommended not to use all maximum values simultaneously.

surface speed limits apply only to the presence of adequate lubrication film.

<sup>1</sup> pressure ratings are dependent on the size of the extrusion gap.

++ ... particularly suitable

o ... conditional suitable

+ ... suitable

- ... not suitable

for detailed information regarding chemical resistance please refer to our „list of resistance“. for increased chemical and thermal resistance rubber materials are to be preferred, attention should be paid to restrictions for pressure range and wear resistance. for higher gliding speeds another system should be used (e.g. PTFE materials)

**gap dimension:**

operating pressure	cs = (ØD - Ød)/2 mm					
	4	5	7,5	10	12,5	15
	safe extrusion gap (mm)					
100 bar (10 MPa)	0,18	0,22	0,32	0,38	0,45	0,53
200 bar (20 MPa)	0,12	0,16	0,25	0,33	0,40	0,45
300 bar (30 MPa)	0,07	0,13	0,21	0,28	0,36	0,42
400 bar (40 MPa)	0,05	0,10	0,19	0,26	0,33	0,39

important note:

the above data are maximum value and can't be used at the same time. e.g. the maximum operating speed depend on material type, pressure, temperature and gap value. temperature range also dependent on medium.

the table applies to an operating temperature of 70 °C.

use larger cross sections to increase maximum allowed gap dimension. if the permissible extrusion gap cannot be achieved, S02-P is to be used.

**surface quality**

surface roughness	Rtmax (µm)	Ra (µm)
sliding surface	≤2,5	≤0,1-0,5
bottom of groove	≤6,3	≤1,6
groove face	≤15	≤3

**tolerance recommendation**

seal housing tolerances	
Ød	f8
ØD	H10

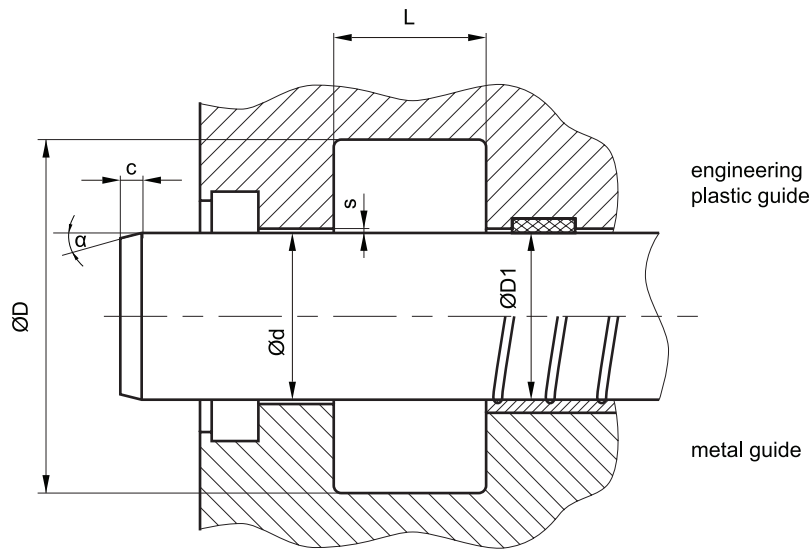
**mode of installation**

for inside diameters of 25 mm or more, and dependant on radial cross section (cs), seals may be snapped into a closed housing.

Ød	type of installation
≤ 6•cs	open mounting space required
> 6•cs ..... ≤ 10•cs	snap mounting with tool
> 10•cs	snap mounting by hand



recommended mounting space:



recommended guide tolerance D1:

d f8 [mm]	p ≤ 100 [bar]	100 < p ≤ 200 [bar]	p > 200 [bar]
≤ 100	H10	H8	H8
> 100 ≤ 200	H10	H8	H7
>200	H9	H8	H7

insertion chamfer:

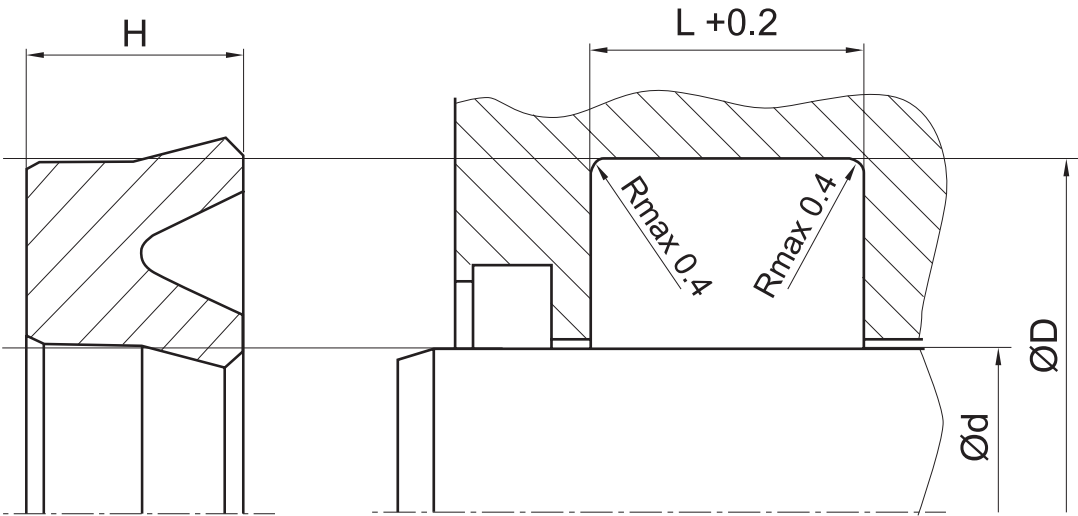
in order to avoid damage to the rod seal during installation, the piston rod is to be chamfered and rounded as shown in the “recommended mounting space” drawing. the size of chamfer depends on the seal type and profile width.

cs (mm)	c (mm)	
	α = 15° ... 20°	α = 20° ... 30°
4	3,5	2
5	4	2,5
6	4,5	3
7,5	5	4
10	6	5
12,5	8,5	6,5
15	10	7,5
20	13	10



**seal & housing recommendations**

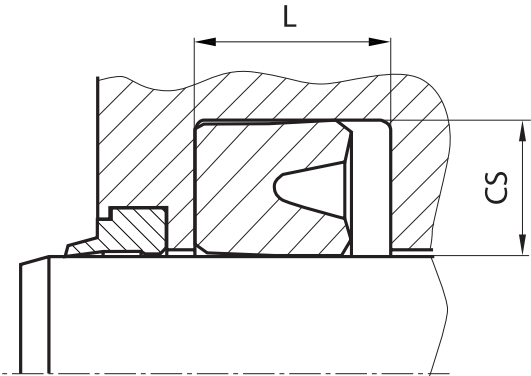
*please note that we are able to produce those profiles to your specific need or any non standard housing. for detail measurements, please see seal-mart catalog...*



the ratio between nominal width and seal height  $cs/H$  should not drop below  $1/1,25$ . therefore we recommend the following housing heights.

$\varnothing d$ [mm]	$\varnothing D$ [mm]	L [mm]	$cs = (\varnothing D - \varnothing d)/2$ [mm]
5 ~ 24,9	$\varnothing d + 8$	6,3	4
25 ~ 49,9	$\varnothing d + 10$	8	5
50 ~ 149,9	$\varnothing d + 15$	10	7,5
150 ~ 299,9	$\varnothing d + 20$	14	10
300 ~ 499,9	$\varnothing d + 25$	17	12,5
500 ~ 699,9	$\varnothing d + 30$	25	15
700 ~ 1000	$\varnothing d + 40$	32	20
> 1000	$\varnothing d + 40$	32	20

**fitted:**



*don't hesitate to contact our technical department for further information or for special requirements (temperature, speed etc.), so that suitable materi-als and/or designs can be recommended.*